



Maintenance Instructions for SECO-FH-10*--Style Housings

To Change Filters:

Note: Filters should be change when a pressure differential (Inlet reading minus outlet reading) of 25 PSI is present, or desired flow is not achieved during fueling.

- Open drain valve located at bottom of tank
- Open vent valve on top of tank. (SECO-BV-0750) If auto vent is applied no action is necessary.
- Turn on pump down unit if equipped.
- After oil is drained, loosen retaining nuts and open filter housing door.
- Remove filter cartridge retaining plate. (SECO-CP-10*--)
- Remove and dispose of old filters (SECO-FE-10S)
- Replace o-ring (SECO-OR-10*--) and apply an ample amount of grease to hold in place.
- Apply new filters (SECO-FE-10S) making sure filters are seated.
- Re-apply cartridge retaining plate, making sure nuts are securely fastened.
- Close and secure filter-housing door.
- Grease door swing bolt assembly if required.
- Close drain valve
- Start diesel fuel pump (s) while bleeding any air out of vent on top of tank
- Close vent valve on top of tank.

Begin fueling operation.

* Note: This is a generic instruction so please use the filter housing model you have for each applicable area. Example if you have a 1007 housing then where it indicates *-- you would use 07 i.e. SECO-CP-1007, SECO-OR-1007 etc.